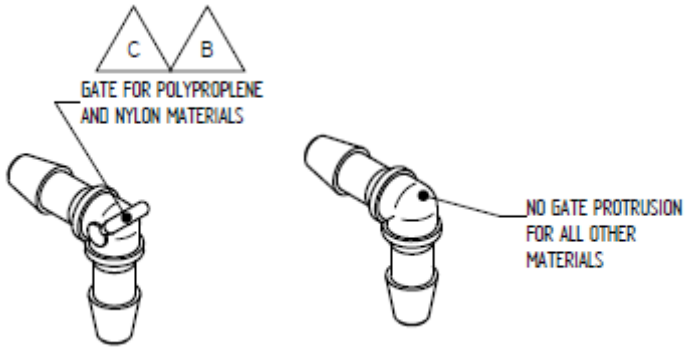
PRODUCT CHANGE NOTIFICATION

DATE OF THIS NOTICE	PLANNED DATE OF CHANGE IMPLEMENTATION
19DEC2022	Immediately
CHANGE NOTIFCATION NUMBER	**SUB-SUPPLIER NOTIFICATION NUMBER**
IJT 12192022	n/a

PRODUCTS AFFECTED

PART NUMBERS
• IL18-PP00-004 • IL18-N01-006 • IL18-N01-000
CHANGE DESCRIPTION
Increase in tooling shot capacity
REASON FOR CHANGE
In response to ever increasing demands, Injectech is evolving to maintain its' highest priority of delivering quality products and services to our customers. To this end, Injectech is introducing higher capacity tools for the products listed above. This change will provide added flexibility, redundancy and improve lead time for some products.
IMPLEMENTATION PROCEDURE
Impact of the Change: The process for manufacturing the affected products listed in the scope above will have minimal change. While the mold base/inserts will be identical in specification with equivalent molding press, industry standard checks will be required to verify the 1:1 change. The upgraded injection point or gate requires a protrusion to allow for higher cavitation.    V & V will consist of a limited requalification to confirm there will be no change to form, fit, or function of the aforementioned components. **Summary of Qualification:** **T**he components fall under the standard "off the shelf" product for Injectech. An OQ, PQ and FAIR will be required to verify the form, fit, and function of the product. All PQ runs will document mold setup parameters and include a FAIR of all CTQ dimensions. The sampling size for the OQ High/Low will

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consist of a 30-component random sample at the indicated settings. All PQ products will be properly labeled and remain in engineering inventory until the change has been accepted.

Implementation Timeframe: Injectech will begin phasing in the new tooling and process immediately.

SINGLE POINT OF CONTACT	EMAIL ADDRESS
Customer Service	sales@injectech.us

ATTACHMENTS /SUPPORTING DOCUMENTS

☒ Part Drawing (specification) Injectech