

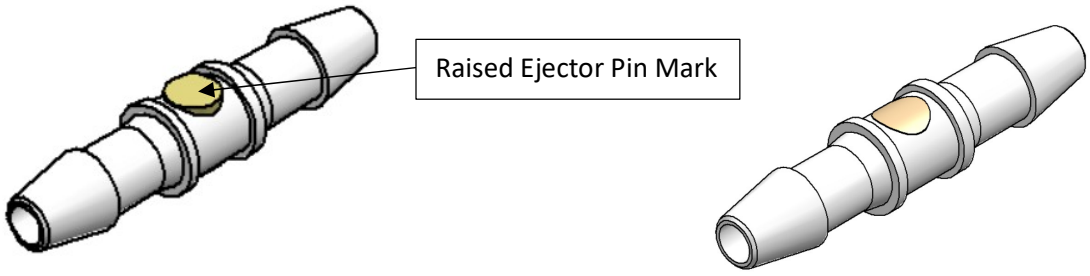
PRODUCT CHANGE NOTIFICATION

DATE OF THIS NOTICE	PLANNED DATE OF CHANGE IMPLEMENTATION
06MAY2023	Immediately
CHANGE NOTIFICATION NUMBER	SUB-SUPPLIER NOTIFICATION NUMBER
IJT 05062023	n/a

PRODUCTS AFFECTED

PART NUMBERS					
All Material Configurations					
small tube to tube equal leg			small tube to tube reducer		
IC116	IL116	IT116	C332R116	T18R116	
CR116	LR116	IT332	CR332R116	T18R332	
IC332	IL332	IT18	C18R116	T1169018	
CR332	L332	TR18	CR18R116	T18L116	
IC18	IL18		C18R332	T18L332	
CR18	LR18		CR18R332	T332R116	
larger tube to tube equal leg			larger tube to tube reducer		
IC532	IL532	IT532	IL14R18	C316R332	T14L332
IC316	IL316	IT316	C532R332	C316R18	T14L18
IC14	IL14	IT14	C532R18	C316R532	T14L316
				C14R18	
				C14R532	
				C14R316	

PRODUCT CHANGE NOTIFICATION

CHANGE DESCRIPTION	
Center Ejector Pin Height/Configuration	
REASON FOR CHANGE	
<p>In response to ever increasing demands, Injectech is evolving to maintain its' highest priority of delivering quality products and services to our customers. To this end, Injectech has designed and replaced center ejector pins to have a flat end rather than a contoured surface. The result is a round "boss" protruding from the center hub feature. This allows the ejector pins to be flat without a curved end which will extend the life of the pins and eliminate the possibility of chipping during the production run.</p>	
IMPLEMENTATION PROCEDURE	
<p>Impact of the Change: The process for manufacturing has limited affected products listed in the scope above will have minimal change. The impact is illustrated as shown below. It does slightly impact the form of the product but does not interfere with the intended use or design. No changes to the quality print are required since this does not affect any controlled or critical to function dimensions.</p>	
	
<p>Verification and Validation: Change does not affect the process conditions to require V & V activities.</p>	
<p>Summary of Qualification: These components fall under the standard "off the shelf" product range for Injectech. Ejector pin detail is not depicted in the current Injectech drawings and therefore will not be updated to reflect this minimal change. No changes to inspection requirements or CTF dimensions are reflected as well.</p>	
<p>Implementation Timeframe: Injectech will begin phasing immediately. If this change will adversely affect the customer application or usage, please contact our sale team.</p>	
SINGLE POINT OF CONTACT	EMAIL ADDRESS
Customer Service	sales@injectech.us

PRODUCT CHANGE NOTIFICATION

ATTACHMENTS /SUPPORTING DOCUMENTS

Part Drawing (specification) Injectech **Example**

